

Figure 1. Resistance weld interlocking target assembly method.

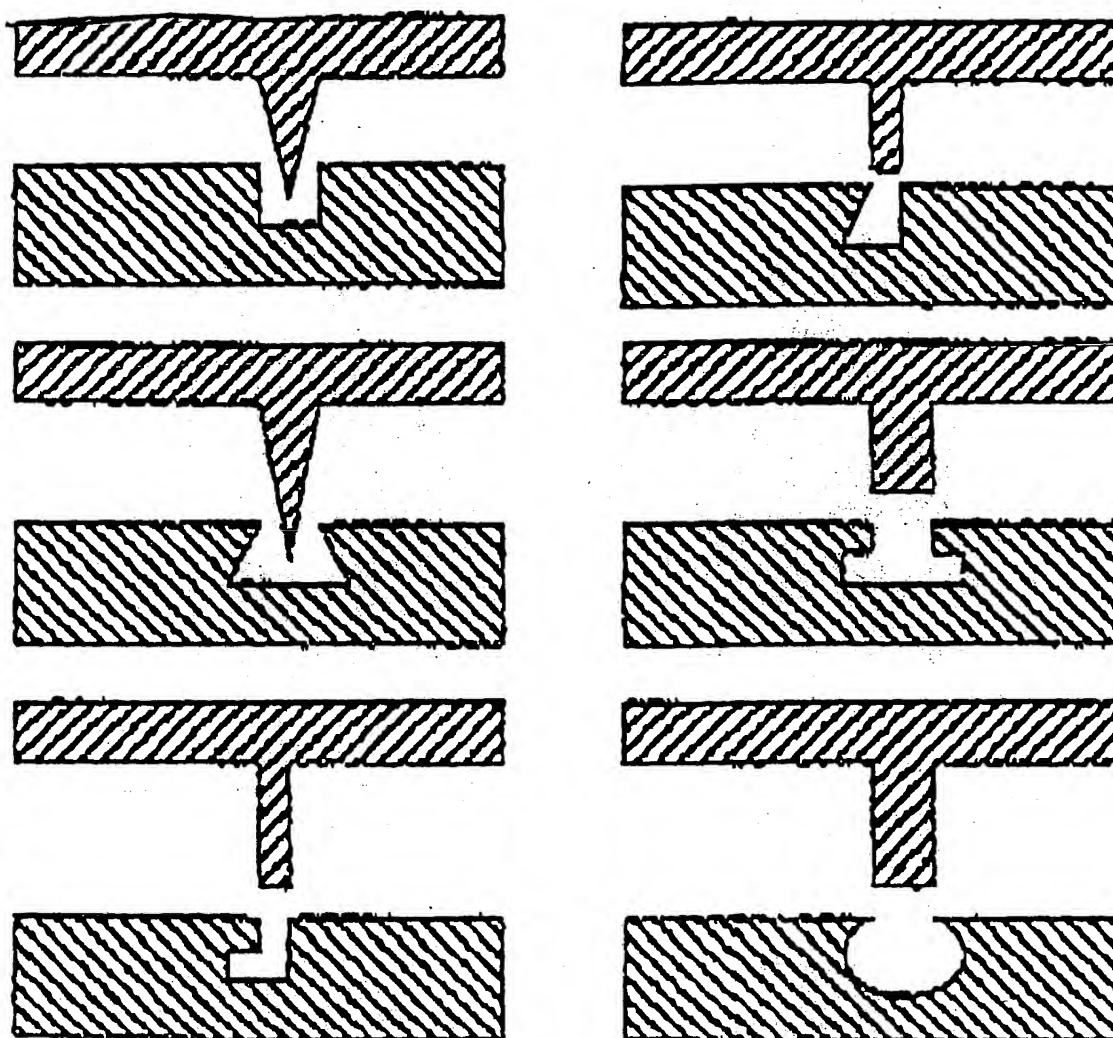
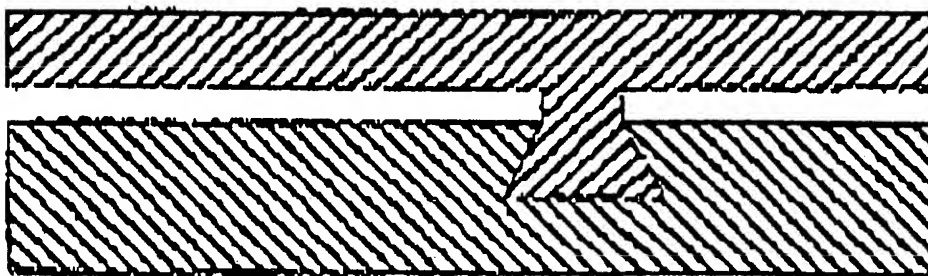
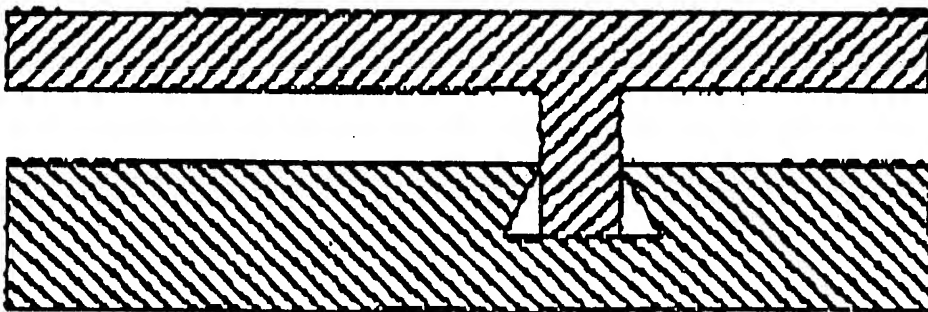
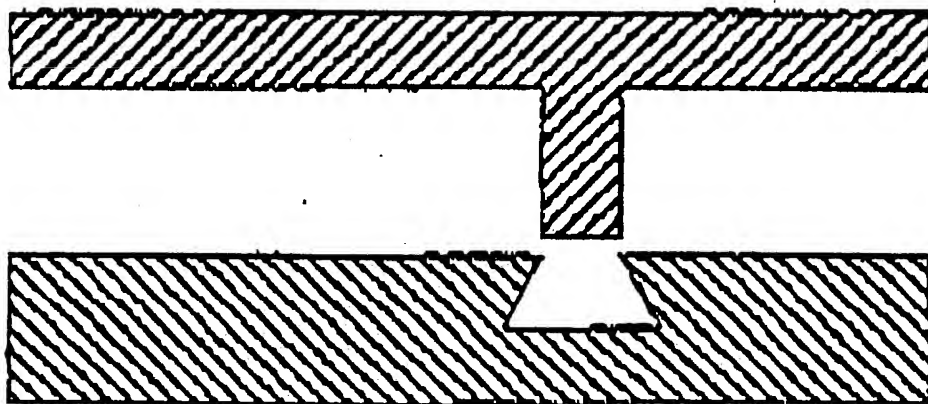


Figure 2. Variations on interlocking tooth and groove designs.



Gap

Figure 3. Gap forming modification of the

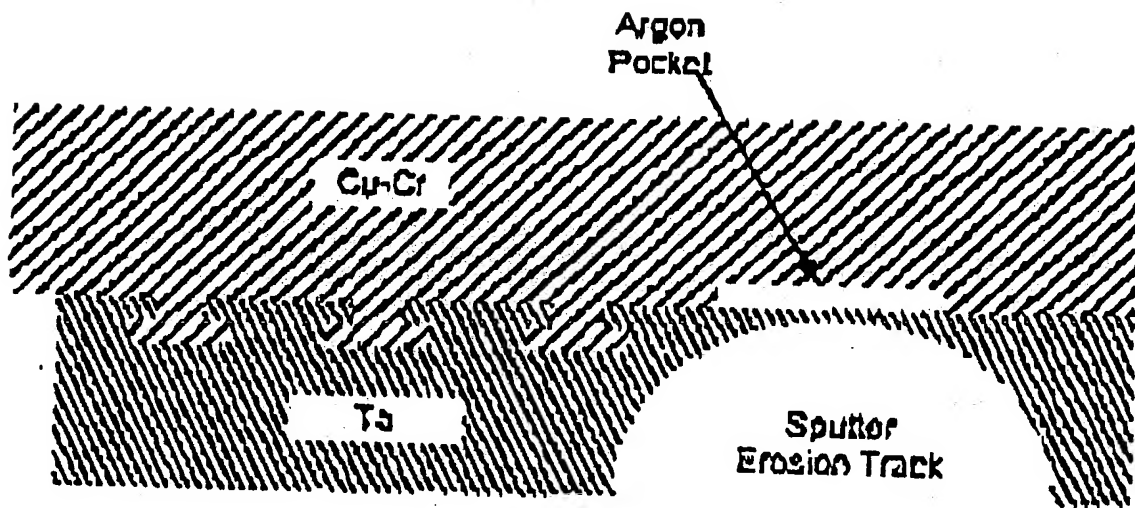


Figure 4. Formation of an argon pocket at the sputter erosion track to provide sputter